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APPLICATION NO.	F	ILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/114,203	07/13/1998		ATSUSHI MIYANISHI	030682-066	8932	
21839	7590	09/27/2004		EXAM	EXAMINER	
BURNS DO		WECKER & MAT	BAUMEISTER	BAUMEISTER, BRADLEY W		
ALEXANDRIA, VA 22313-1404			ART UNIT	PAPER NUMBER		
	,			2815		

DATE MAILED: 09/27/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

25.1150	Application No.	Applicant(s)				
RE-MAILED	09/114,203	MIYANISHI ET AL.				
Office Action Summary	Examiner	Art Unit				
	B. William Baumeister	2815				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status						
1) Responsive to communication(s) filed on 12 M	arch 2004.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) ☐ Claim(s) 13-24 is/are pending in the application 4a) Of the above claim(s) is/are withdray 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 13-24 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	vn from consideration.					
Application Papers						
9) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
Attachment(s)	·					
1) Notice of References Cited (PTO-892) 4) Interview Summary (PTO-413)						
Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date Paper No(s)/Mail Date Other:						

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DETAILED ACTION

Claim Rejections - 35 USC § 112

1. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

- 2. Claims 13-18 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.
 - a. Claim 13 first recites the limitation "a current/leakage prevention <u>portion</u>" in line 5, but later recites "said current/leakage prevention <u>means</u>," in the fourth from last limitation (underlines added). There is insufficient antecedent basis for this latter limitation in the claim, since the former recitation did not use means-plus-function language. Further, because of this conflict in claim language, the skilled artisan would not be reasonably apprised of whether the means-plus-function provisions of 35 USC 112-6th paragraph are actually intended to be invoked. As such, the metes and bounds of the claim are indefinite.

Claim Rejections - 35 USC § 103

3. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

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- 4. Insofar as definite, claims 13, 17-19, 23 and 24 rejected under 35 U.S.C. 103(a) as obvious over Shou et al. '859 in view of NSC WO '898.
 - a. Shou depicts inverter circuits having various active regions including PL1 and NL1. See e.g., PL1 wherein a recessed region (strangulation region S1) is disposed between two ordinary regions. The left portion of the ordinary region has a first gate electrode G disposed between S/D regions having contacts C1 and C3, respectively. The strangulation region has a second gate electrode G. Both of these gates have upper ends which are formed in a line.
 - b. While the reference unequivocally depicts the two gates terminating at a common line, the reference does not expressly depict this common line being at a point that is beyond the edge of the active region PL1 (i.e., the reference does not expressly depict the presence of end caps). Nonetheless, one skilled in the art would understand that the gate of the ordinary region must necessarily extend at least some distance onto the surrounding oxide region (i.e., that the end caps must necessarily be present on both gates); otherwise the source/drain regions of the ordinary region would be inclined to short and the transistor would not operate as intended. Thus, Shou inherently discloses the presence of the end caps.
 - c. Alternatively, even assuming *arguendo* that Shou must be interpreted so narrowly as not expressly teaching the presence of the end cap on the ordinary region, the claims would be obvious since its presence is implied. Further, NSC discloses that poly end cap rounding is a conventional problem wherein an end cap does not sufficiently extend onto the surrounding oxide, resulting in undesirable leakage currents. The reference further

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discloses that it was conventional to avoid this problem by increasing the distance between the poly end cap and the parallel edge of the field oxide (i.e., the margin) (page 1, Discussion of Prior Art and particularly lines 30-33). Thus, it would have been obvious to one of ordinary skill in the art at the time of the invention that the gate in the ordinary region of the Shou reference must--or at least very preferably should--also possess an end cap margin for the purpose of preventing the undesired current leakage, as taught by NSC.

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- d. Shou also depicts the strangulation region as having a semicircular shape as opposed to being formed by first, second and third edges at right angles. NSC teaches a FOX protrusion/active area recess with sides formed at right angles (see e.g., FIG 1A). It would have been obvious to one of ordinary skill in the art at the time of the invention to form the recessed portion of Shou with straight sides having right angles--at least to the extent afforded by then-existing processing techniques--as taught by NSC for conventional business reasons such as for simplifying the mask design and manufacturing process.
- 5. Claims 14-16 and 20-22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Shou '859/NSC '898 as applied to the claims above, and further in view of Jassowski et al. 389.
 - As was stated above, Shou teaches either alone or in combination with NSC '898 a. active regions having gates extending from ordinary regions and recessed regions wherein the gate margin of the recessed region extends so that its end is in line with that of the ordinary gate's end. NSC '898 depicts (see FIGS 1A-1C) gate end caps that extend

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onto a recessed portion that has first and second edges extending perpendicular to the third edge thereby forming the recess. NSC further teaches that it was conventionally known that the gate margin may be increased in this situation to prevent S/D shorting or punchthrough. Neither Shou nor NSC teaches that the first edge may be longer than the second edge, as required by claims 14 and 20.

- b. Jassowski '389 depicts (See Fig 2 as labeled by the Examiner) at least one active region having an ordinary region from which gate 3 extends and having a first edge E1; a second region having a second edge E2 that is shorter than E1; and a depressed region having an edge E3 from which gate 4 extends. Both of these gates 3 and 4 have endcap margins. It would have been obvious to one skilled in the art at the time of the invention to provide an active region having a first edge that is longer than the second edge, as taught by Jassowski depending only upon the specific application for which the active region is to be employed.
- c. Claims 14 and 20 further require that the endcap margin length of the recessed gate be longer than the second length. While the margin of gate 4 is not longer, the claims nonetheless would have been obvious for the following reasons:
 - i. Jassowski teaches a lower boundary limit of having the second gate length shorter than the second edge while Shou teaches the upper boundary limit wherein the second gate length is not only longer than the second edge, it also extends to the same line as that of the first gate length. Coupling these two boundary points with the teachings of NSC--that either (1) the length of a recessed gate's margin may be increased or (2) that the lateral spacing to the edge of the field oxide may

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be increased in order to ensure that no shorting occurs, renders it obvious to one of ordinary skill in the art at the time of the invention that the length of the recessed gate margin could alternatively be formed of any length intermediate between these lower and upper boundary limits, depending only upon the specific application intended for the active region as this dictates various conventional details such as the channel width and length, which in turn, dictates the length and spacing requirements for the three edges of the recessed portion and the layout constraints for the circuit cell.

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- ii. This position is further supported by other teachings of Jassowski. Specifically, gate 1 is also formed on another recessed portion. This gate is disposed so closely to the edge E5 that the gate length is set at a length of E5 + the length of the margin of gate 2. Note that E5 is less than E1. This provides support for the position that in those situations wherein a recessed gate is formed very close to an active edge (be it in the middle of an active region as set forth in claims 15 and 21 or at a corner region as depicted in the specific embodiment of Jassowski), it would have been obvious to one skilled in the art at the time of the invention to extend the gate to the same length that is set for the margin of the non-recessed region for the purpose of preventing shorting in case of misalignment or rounding, as taught by Jassowski and NSC.
- d. Again, the foregoing analysis sets forth the boundary conditions for the recessed gate's margin length and various reasons for altering this length anywhere in between these two points. As such, these reasons also render claims 16 and 22 obvious because it

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has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or working ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233. In the present case, the general conditions and the working ranges have been taught by the combination of the prior art references, and setting the gate length as set forth by these claims does not provide any unexpected results.

Response to Arguments

- 6. Applicant's arguments filed 3/12/2004 have been fully considered but they are not persuasive.
 - a. Applicant's statement contained within the REMARKS section—"claims 13 and 19 have been amended to make explicit what is implicit in the claims"—effectively acknowledges that no additional structural limitations have been added to the claims.
 - b. End-caps, by definition, prevent leakage currents. This fact was discussed in the rejections previously and restated hereinabove.
 - c. Furthermore, the Board of Appeals has already affirmed the Examiner's finding that the prior art either anticipates or renders obvious providing end caps of different lengths that terminate in the various manners claimed.

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Contact Information

Any inquiry concerning this communication or earlier communications from the examiner should be directed to B. William Baumeister whose telephone number is (571) 272-1722. The examiner can normally be reached on M-F 8-5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Thomas can be reached on (571) 272-1664. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866/217-9197/(toll-free).

B. William Barnheyteaumeister Primary Examine ARY EXAMINER

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March 27, 2004